# **DURATEX**®

# **Blade Setting** Recommendations

It is recommended to use the factory default settings in your cut software.
**Note**: Duratex Foamboard 3/16" is a .200" (+/- 10%) material.

We recommend the follow blades and cutting settings:

## **Esko Settings:**

- Blade: BLD-SR8140 (standard FC/FX)   **BUY HERE**
- Blade for self-adhesive: MP-HP knife with blade SR6307   **BUY HERE**
- Speed: 1000 mm/sec
- Acceleration: 10 mm/sec2

## **Zund Settings:**

- Foam core setting in software
- Blade:  Z–46 (Item No. 4800073) Drag Blade   **BUY HERE**
- Speed: 40 in/sec
- Acceleration: 4

## **Colex Settings:**

- Foam core setting in software
- Blade:  Universal Single Edge blade (T00330)   **BUY HERE**
- Speed: 1000 in/min

For more intricate cuts it is recommended to use an oscillating blade.

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