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**Duratex 18oz Premium Pole Banner
Physical Properties Data Sheet**

Article name: 18oz Premium Pole Banner			
Description: 18 oz (1000D x 1000D / 20 x 20) Satin, blackout both Side Printable			
Sample sheet :			
Physical Properties	Data	Unit	test method
Unit Weight	680±15	g / M ²	DIN EN ISO 2286-2
Polyester Fabric Yarn (W/F)	1000D x 1000D / 20 x 20	Denier/fd per inch	DIN EN ISO 2060
Tensile Strength Warp/Woof	2756(Warp)	N/ 5cm	DIN 53354
	2703(Woof)	N/5cm	
Tearing Strength Warp/Woof	302(Warp)	N/5cm	DIN 53363
	246(Woof)	N/5cm	
Caliper, mm	0.510±0.005	mm	
Caliper, mil	20.1±0.2		
Gloss @ 60o / Front side	6-8		UNI GLOSS 60Plus
Gloss @ 60o / Back side	6-8		
Opacity %	0.03%		HLD2009
Color of PVC Banner / Front side (L*, a*, b*)	L= 93.81		CM-2500d
	a= -0.60		
	b =-2.81		
Color of PVC Banner / Back side (L*, a*, b*)	L= 94.30		
	a= -0.35		
	b= -2.54		
Notice: The Product Color Difference Of Each Batch : The ΔE Value should less than 1.0.			
Flame Retardant	Normal		
Environmental Condition: Ambient ~24°C/44%RH			