



Polystyrene - Print Grade Sheet Specifications

duratexmedia.com

Digital / Litho / Screen Grade

Standard HIPS

Gauge Range:

.010 - .060*

**Corona Treatment available up to .060 max*

Gauge Tolerance:

±.0015" up to .030

±5% on .030 and up

Width Tolerance (TD):

+ 1/16" / max 68", min 16"

Length Tolerance (MD):

+ 1/8" / max 144", min 16"

Square Cut Diagonal Tolerance:

1/16" differential up to 48", over 48"

add 1/32" per foot up to maximum 1/8"

Lay Flat Tolerance:

± 1/16" from nominal

For questions regarding special sheet tolerances or other special requirements, please contact your local sales representative, email boards@grimco.com or call toll free **1-800-542-9941**.